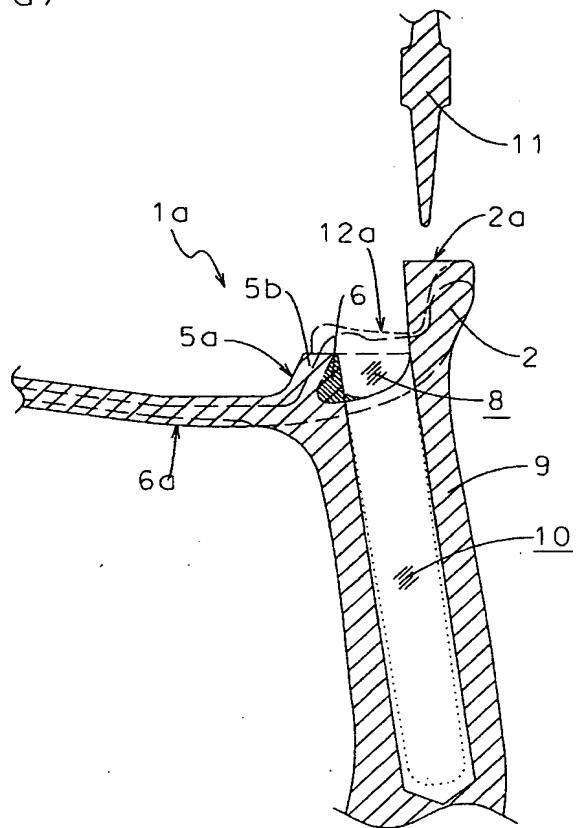


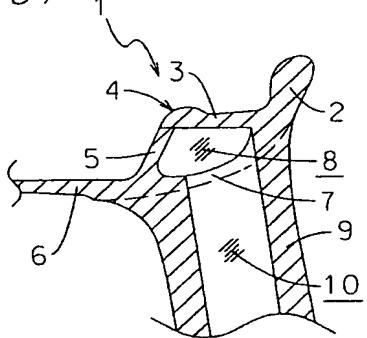
Title: METHOD OF MANUFACTURING LIGHT-ALLOY WHEEL FOR VEHICLE AND THE WHEEL

Fig. 1

(a)



(b)



(c)

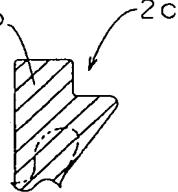
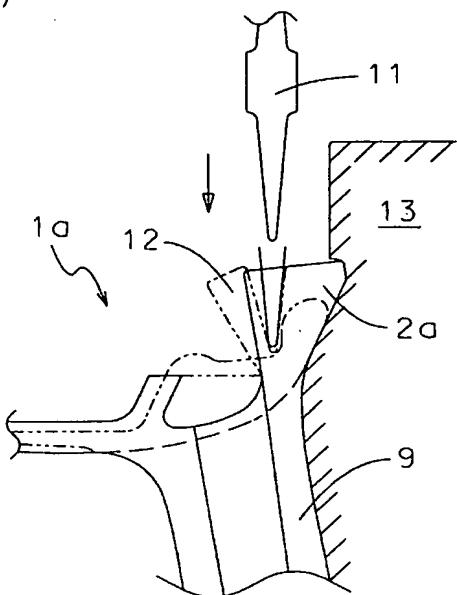
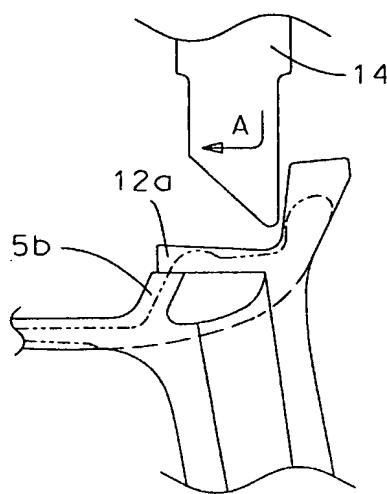


Fig. 2

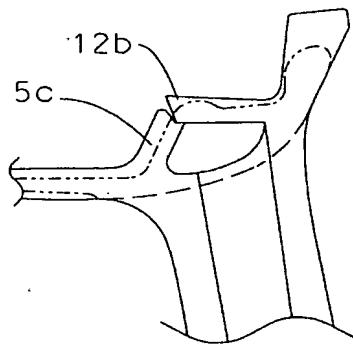
(a)



(b)



(c)



(d)

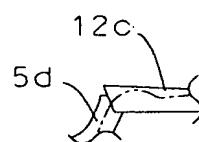
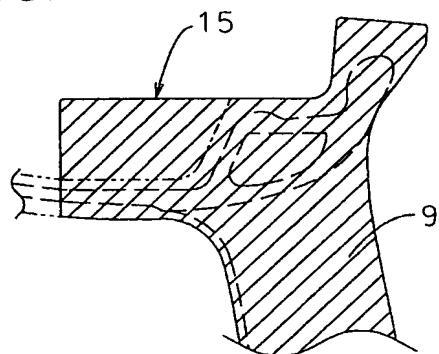
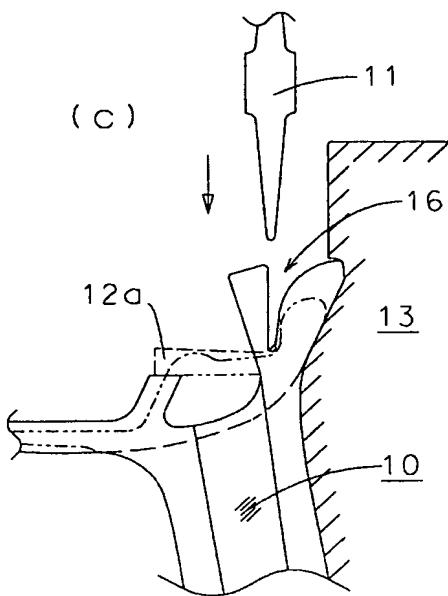


Fig. 3

(a)



(c)



(b)

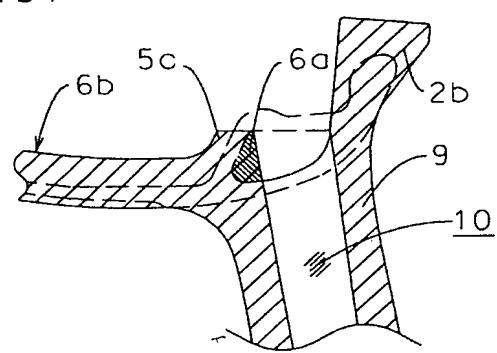
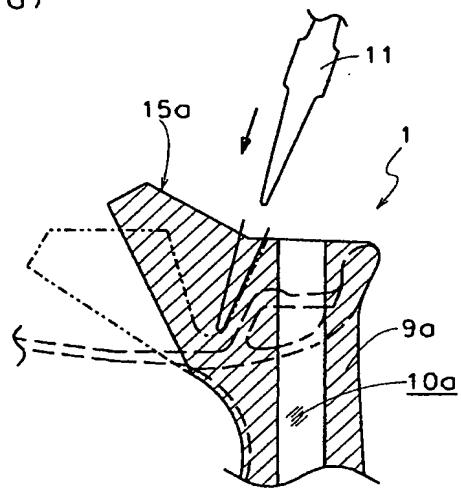
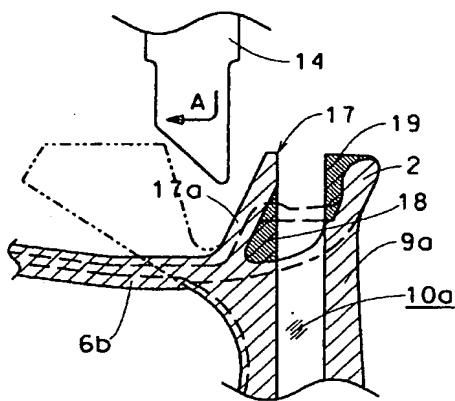


Fig. 4

(a)



(b)



(c)

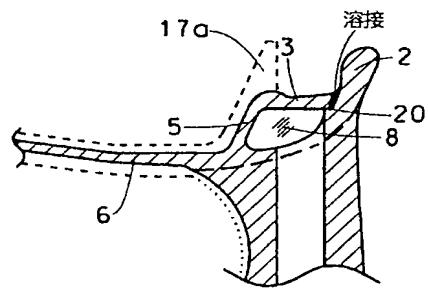


Fig. 5

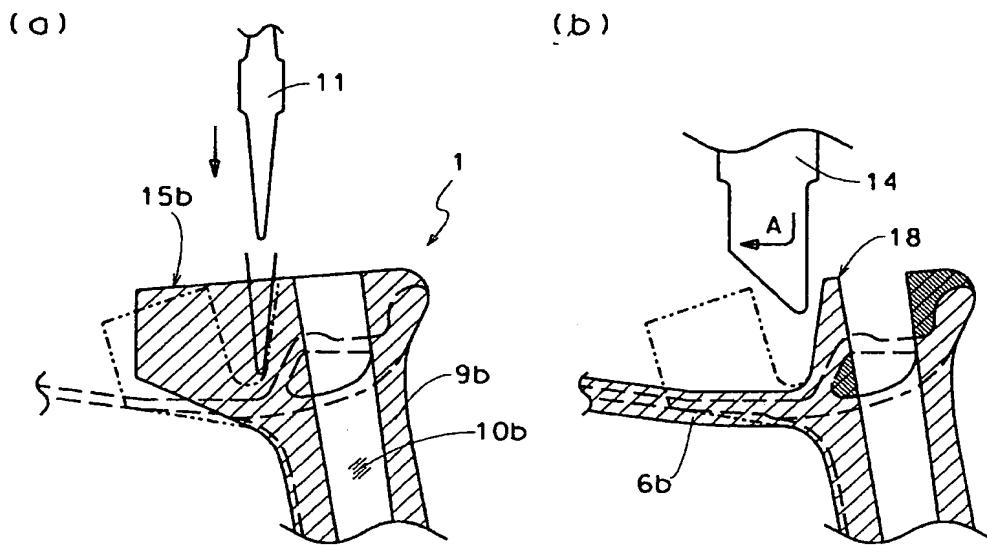


Fig. 6

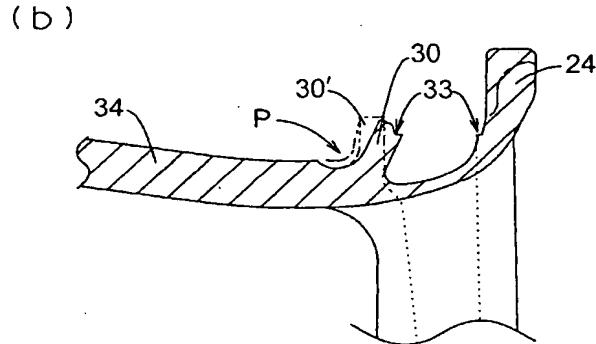
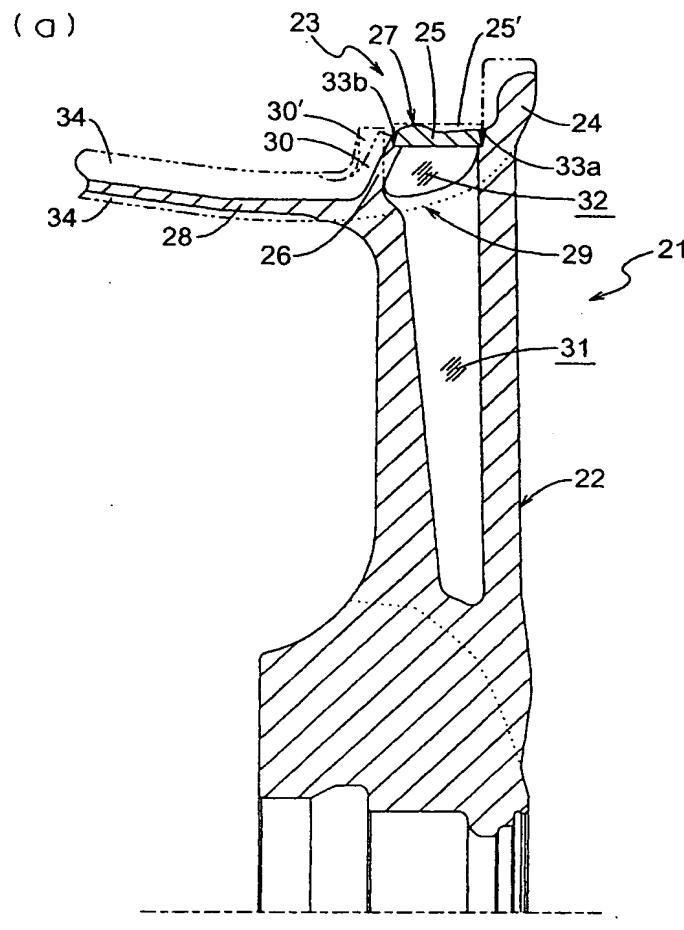
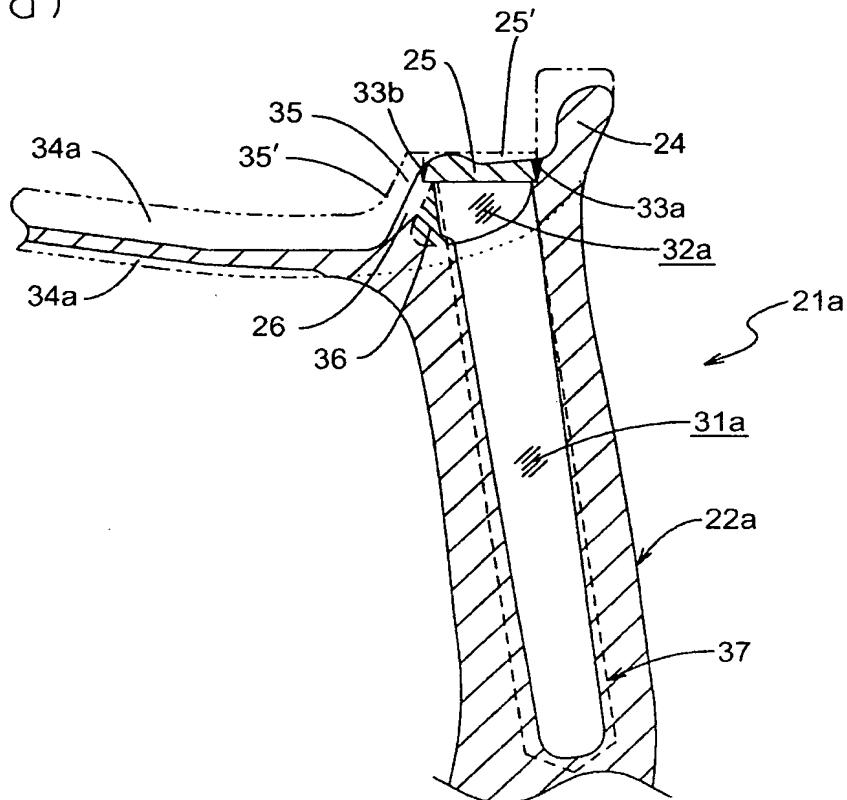
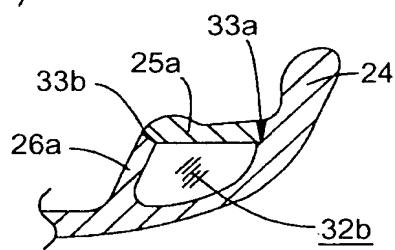


Fig. 7

( A )



( B )



( C )

